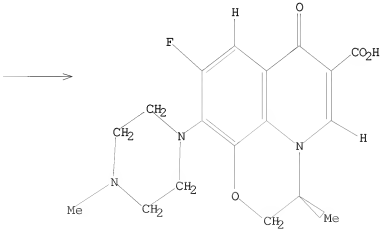
```
chain bonds :
2-18  3-24  4-26  7-14  8-15  9-25  11-16  17-21
ring bonds :
1-2  1-6  1-13  2-3  3-4  4-5  5-6  5-7  6-10  7-8  8-9  9-10  10-11  11-12  12-13
18-19  18-23  19-20  20-21  21-22  22-23
exact/norm bonds :
1-13  2-18  5-7  6-10  7-8  7-14  8-9  9-10  10-11  11-12  12-13  18-19  18-23
19-20  20-21  21-22  22-23
exact bonds :
3-24  4-26  8-15  9-25  11-16  17-21
normalized bonds :
1-2  1-6  2-3  3-4  4-5  5-6


Match level :
1:Atom  2:Atom  3:Atom  4:Atom  5:Atom  6:Atom  7:Atom  8:Atom  9:Atom  10:Atom
11:Atom  12:Atom  13:Atom  14:CLASS  15:CLASS  16:CLASS  17:CLASS  18:Atom  19:Atom
 20:Atom  21:Atom  22:Atom  23:Atom  24:CLASS  25:CLASS  26:CLASS
fragments assigned product role:
containing 1

Stereo Bonds:

16-11 (Single Wedge).


Stereo Chiral Centers:

11    (Parity=Don't Care)

Stereo RSS Sets:

Type=Relative (Default). 1 Nodes= 11

L1      STRUCTURE UPLOADED

=> d l1
L1 HAS NO ANSWERS
L1              STR
```



Structure attributes must be viewed using STN Express query preparation.

```
=> file casreact
COST IN U.S. DOLLARS                                SINCE FILE      TOTAL
                                                       ENTRY    SESSION
FULL ESTIMATED COST                                     0.48       0.70

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=> s l1
SAMPLE SEARCH INITIATED 08:35:45 FILE 'CASREACT'
SCREENING COMPLETE -       32 REACTIONS TO VERIFY FROM        6 DOCUMENTS

100.0% DONE      32 VERIFIED       1 HIT RXNS                      1 DOCS
SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS:  ONLINE  **COMPLETE**
                        BATCH   **COMPLETE**
PROJECTED VERIFICATIONS:       301 TO      979
PROJECTED ANSWERS:               1 TO       79

L2            1 SEA SSS SAM L1 (     1 REACTIONS)

=> s l1 sss full
FULL SEARCH INITIATED 08:35:56 FILE 'CASREACT'
SCREENING COMPLETE -     2479 REACTIONS TO VERIFY FROM      137 DOCUMENTS
```

L3 ANSWER 5 OF 45 CASEREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 149:493695 CASEREACT
TITLE: Method for producing quinolonecarboxylic acid derivatives
INVENTOR(S): Sato, Koji; Sakurazaki, Kenji
PATENT ASSIGNEE(S): Daiichi Sankyo Company, Limited, Japan
SOURCE: PCT Int. Appl., 39pp.
CODEN: PIXXD2
DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2008128394	A1	20081023	WO 2008-CN917	20080331

W: AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW

RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MT, NL, NO, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM

PRIORITY APPLN. INFO.: JP 2007-90650 20070330
OTHER SOURCE(S): MARPAT 149:493695
GI

AB The title compds. I [A1 = (CR2)n; R1 = (un)substituted alkyl, (un)substituted cycloalkyl; (un)substituted Ph, etc.; R2 = (un)substituted amino, H, alkyl, etc.; X1 = H, halo; A = N, CR2; X2 = H, cyano, halo, etc.; X2 and X1 and a part of the main nucleus may be united to form an (un)substituted ring; W = CR5R5, O, NR6; R5 = H, halo, (un)substituted alkyl, etc.; R6 = H, alkyl, cycloalkyl; Y = H, alkyl, amino (connected to

L3 ANSWER 1 OF 45 CASEREACT COPYRIGHT 2009 ACS on STN (Continued)
SOL 75-05-8 MeCN
CON SUBSTAGE(1): 1 hour, room temperature
SUBSTAGE(2) 24 hours, room temperature

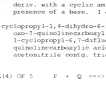
STAGE(2)
RGT G 7732-18-5 H2O
SOL 7732-18-5 Water
CON 16 hours, pH 8

PRO R 100986-85-4
REFERENCE COUNT: 24 THERE ARE 24 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE

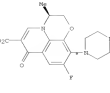
FORMAT

L3 ANSWER 1 OF 45 CASEREACT COPYRIGHT 2009 ACS on STN (Continued)
an optional C atom on the satd. hetero ring), etc.; n = 0 - 2; R3, R4 = H, halo, (amino-substituted) cycloalkyl, etc.; further details related to R3 and R4 are given] are prepd. by reaction of a haloquinolonecarboxylic acid deriv. with a cyclic amine salt and a boron deriv. in a solvent in the presence of a base. I are antibacterials (no data). Thus, 1-cyclopropyl-1,4-dihydro-6-fluoro-8-methoxy-7-(3-methyl-1-piperazinyl)-4-oxo-3-quinolinecarboxylic acid was prepd. by reaction of 1-cyclopropyl-6,7-difluoro-1,4-dihydro-8-methoxy-4-oxo-3-quinolinecarboxylic acid with 2-methylpiperazine dihydrochloride in acetonitrile contg. triethylamine and BF3-THF complex.

RX(4) OF 5 P + Q ===> R



P Q



R
YIELD 92%

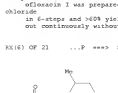
RX(4) RCT P 100986-89-8, Q 34352-59-5

STAGE(1)
RGT D 109-63-7 BF3-Et2O, E 121-44-8 Et3N

L3 ANSWER 2 OF 45 CASEREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 148:460253 CASEREACT
TITLE: Preparation of ofloxacin
INVENTOR(S): Mashkanni, Pulla Reddy; Peddi, Rajasekhara Reddy; Nannaparani, Venkaiah Chowdary
PATENT ASSIGNEE(S): Natco Pharma Ltd., India
SOURCE: Indian Pat. Appl., 26pp.
CODEN: INXXKQ
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
IN 2003CH01081	A	20070406	IN 2003-CH1081	20031231

PRIORITY APPLN. INFO.: IN 2003-CH1081 20031231
GI

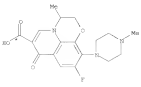


AB A process for the preparation of title compound I was disclosed. For example, ofloxacin I was prepared from 2,4-dichloro-5-fluoro-3-nitrobenzoyl chloride in 6-steps and >60% yield. Of note, the disclosed process can be carried out continuously without the isolation of intermediates.

RX(6) OF 23 ...P ===> S

P

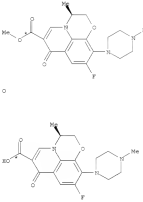
L3 ANSWER 2 OF 65 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



5

RX(6): RCT P 198224-82-4
RGT 7 1310-73-2 NaOH
PRO 5 82419-36-1
SOL 7732-18-5 Water
CON SUBSTAGE(1) room temperature -> 80 deg C
SUBSTAGE(2) 30 minutes, 70 - 80 deg C

L3 ANSWER 3 OF 65 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



(6)

8

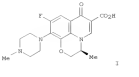
RX(6): RCT O 862690-19-5
RGT 8 1310-73-2 NaOH
PRO 8 100994-85-4
SOL 7732-18-5 Water
CON SUBSTAGE(1) room temperature -> 80 deg C
SUBSTAGE(2) 30 minutes, 70 - 80 deg C

L3 ANSWER 3 OF 65 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 148:407251 CASREACT
TITLE: Preparation of levofloxacin
INVENTOR(S): Muddasani, Pullareddy; Peddi, Rajasekhara Reddi; Nannapaneni, Venkaiah Chowdary
PATENT ASSIGNEE(S): Natco Pharma Limited, India
SOURCE: Indian Pat. Appl., 22pp.
CODEN: INXXDQ
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
IN 2005CH00365	A	20070316	IN 2005-CH365	20050323

PRIORITY APPLN. INFO.: IN 2005-CH365 20050323

GI



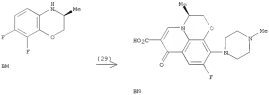
I

AB A process for the preparation of title compound I was disclosed. For example, levofloxacin I was prepared from 2,4-dichloro-5-fluoro-3-nitrobenzoyl chloride in 6-steps and >60% yield. Of note, the disclosed process can be carried out continuously without the isolation of intermediates.

RX(6) OF 21 ...O ==> R

L3 ANSWER 4 OF 65 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 147:404765 CASREACT
TITLE: Enantiopure 1,4-Benzoxazines via 1,2-Cyclic Sulfamidates. Synthesis of Levofloxacin
AUTHOR(S): Bower, John F.; Szeto, Peter; Gallagher, Timothy
CORPORATE SOURCE: School of Chemistry, University of Bristol, Bristol, BS8 1TS, UK
SOURCE: Organic Letters (2007), 9(17), 3283-3286
CODEN: ORLEF7; ISSN: 1523-7060
PUBLISHER: American Chemical Society
DOCUMENT TYPE: Journal
LANGUAGE: English
AB 1,2-Cyclic sulfamidates undergo efficient and regiospecific nucleophilic cleavage with 2-bromophenols and related anilines and thiophenols, followed by Pd(0)-mediated amination to provide substituted and enantiomerically pure 1,4-benzoxazines, quinoxalines and 1,4-benzothiazines. This chemical provides a short and efficient entry to (3S)-3-methyl-1,4-benzoxazine, a late stage intermediate in the synthesis of levofloxacin.

RX(29) OF 68 ...BM ==> BN

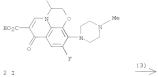


BM (29) BN

RX(29): RCT BM 106939-42-8
PRO BM 100994-85-4
STE 1 literature preparation
REFERENCE COUNT: 31 THERE ARE 31 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L3 ANSWER 5 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 145:515862 CASREACT
TITLE: 6-O-(hydroxypropyltrimethylammonia)-β-cyclodextrin with low degree of substitution: convenient preparation and its application as a chiral selector in capillary electrophoresis
AUTHOR(S): Zhao, Ming Gang; Hao, Ai You; Li, Jian; Lin, Xiu-Li
CORPORATE SOURCE: School of Chemistry and Chemical Engineering, Shandong University, Jinan, 250100, Peop. Rep. China
SOURCE: Chinese Chemical Letters (2006), 17(3), 407-410
CODEN: CCLEEY; ISSN: 1001-8417
PUBLISHER: Chinese Chemical Society
DOCUMENT TYPE: Journal
LANGUAGE: English
AB A cationic cyclodextrin derivative 6-O-(hydroxypropyltrimethylammonia)-β-cyclodextrin (HOA-β-CD) with low degree of substitution was prepared through a convenient method in solid phase. The product could be used as a valuable chiral selector in the capillary electrophoresis (CE) separation of some acidic drug enantiomers such as naproxen, ofloxacin, Ibuprofen and warfarin.

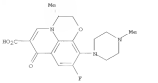
RX(3) OF 5 2 I ===> J + K



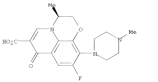
2 I

(3)

L3 ANSWER 5 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



J



K

RX(3) RCT I 82419-36-1
PRO J 100986-86-5, K 100986-85-4
CAT 7585-39-9D beta-Cyclodextrin
SOL 7732-18-5 Water
CON 25 deg C, pH 5
NTE stereoselective, buffered solution (phosphate) used, capillary electrophoresis used
REFERENCE COUNT: 18 THERE ARE 18 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L3 ANSWER 6 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 145:419374 CASREACT
TITLE: Preparation of the levofloxacin hemihydrate
INVENTOR(S): Tanba, Hiroyuki; Imai, Eiji
PATENT ASSIGNEE(S): Shiono Chemical Co., Ltd., Japan
SOURCE: Jpn. Kokai Tokkyo Koho, 6pp.
CODEN: JKXGAF
DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 2006237718	A	20060912	JP 2005-90485	20050328
PRIORITY APPLN. INFO.:			JP 2005-90485	20050328

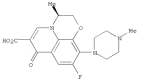
AB Levofloxacin hemihydrate (I hemihydrate), useful as bactericide, is prepared by recrystn. of crude I from lower alcs. or ketones having water content ≥0.14 volume% and <4 volume%, or from lower alcs. or ketones containing 1-5 volume% concentrate aqueous NH3. Thus, 10 g crude I was dissolved in 65 mL mixture of EtOH (water content 0.14 volume%) and 2 volume% water at 77.3°, and cooled to room temperature to give 9.51 g I hemihydrate.

RX(1) OF 3 A ===> B

A

(1)

L3 ANSWER 6 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



●1/2 H2O

B

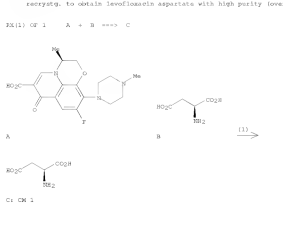
RX(1) RCT A 100986-85-4
PRO B 138199-71-0
SOL 64-17-5 EtOH, 7732-18-5 Water
CON SUBSTAGE(1) 77.3 deg C
SUBSTAGE(2) 77.3 deg C -> room temperature

L3 ANSWER 7 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 145:128013 CASREACT
TITLE: preparation of levofloxacin aspartate
INVENTOR(S): Zhang, Da
PATENT ASSIGNEE(S): He, Yan, Peop. Rep. China
SOURCE: Faming Zhuanli Shenqing Gongkai Shuomingshu, 3 pp.
CODEN: CNXXEV
DOCUMENT TYPE: Patent
LANGUAGE: Chinese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
CN 1728579	A	20060111	CN 2004-10020916	20040707

PRIORITY APPLN. INFO.: CN 2004-10020916 20040707
AB The preparation method comprises reacting levofloxacin with aspartic acid at
25°C for 4 h, at 35°C for 1 h , and at 40°C for 1 h,
adjusting pH to 4.5, performing suction filtration of the white precipitate, and
recrystg. to obtain levofloxacin aspartate with high purity (over 99%).

RX(1) OF 1 A + B ===> C



A B

C: CM 1

L3 ANSWER 7 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)

C: CM 2

RX(1) RCT A 100706-05-4, B 56-84-8
STAGE(1)
CON SUBSTAGE(1) 4 hours, 25 deg C
SUBSTAGE(2) 25 deg C -> 35 deg C
SUBSTAGE(3) 1 hour, 35 deg C
SUBSTAGE(4) 35 deg C -> 40 deg C
SUBSTAGE(5) 1 hour, 40 deg C
STAGE(2)
RCT D 12408-02-5 H+
SOL 7732-18-5 Water
CON pH 4.5
PRO C 888969-88-8
NTE unspecified reagent used to adjust pH in final stage

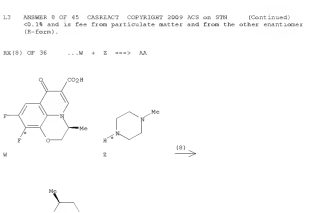
L3 ANSWER 8 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 144:468225 CASREACT
TITLE: Synthetic process for the preparation of levofloxacin hemihydrate from levofloxacin
INVENTOR(S): Rao, Davuluri Ramnohan; Dwivedi, Shriprakash Dhar; Sreenivasulu, Pamujula; Sahu, Arabinda; Trimadhachari,
Ganala Naga; Kiran, Surapaneni Saai
PATENT ASSIGNEE(S): Neuland Laboratories Ltd., India
SOURCE: PCT Int. Appl., 31 pp.
CODEN: PIXD2
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2006048889	A1	20060511	WO 2004-IN343	20041108
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
RW: AT, BE, BW, CH, CY, CZ, DE, DK, EA, EE, ES, FI, FR, GB, GH, GM, GR, HU, IE, IS, IT, LS, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, SL, SZ, TR, TZ, UG, ZM, ZW
CN 2007024432	A1	20070208	US 2004-576078	20040811
EP 1809637	A1	20070725	EP 2004-806742	20041108
R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR				

PRIORITY APPLN. INFO.: WO 2004-IN343 20041108
AB A process for preparation of levofloxacin hemihydrate, having single individual
impurity not more than 0.1% and free from particulate matter and from the other enantiomer (R-form), is described which comprises: dissolving levofloxacin tech. grade in an aqueous alkaline solution; treating the solution with
activated carbon at room temperature; removing the undissolved particulate
matter by filtration; bringing the pH of the aqueous alkaline levofloxacin solution
to neutral using dilute mineral acid; removing the precipitated particulate matter
by filtration; acidifying the resulting solution; treating the acidified solution with activated carbon at room temperature; filtering the undissolved
particulate matter by filtration; neutralizing the acidic solution; filtering
again to remove any particulate matter present; and extracting the resulting
product with a chlorinated solvent (e.g., CHCl2Et) and concentrating under vacuum
using aqueous THF or an admixt. with other organic solvents to get highly pure
levofloxacin hemihydrate having a single individual impurity which is

L3 ANSWER 8 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)
<0.1% and is free from particulate matter and from the other enantiomer (R-form).

RX(8) OF 36 ...W + Z ===> AA



W Z

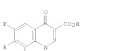
AA

RX(8) RCT W 100986-89-8, Z 109-01-3
PRT AB 110-86-1 Pyridine
PRO AA 100986-85-4
SOL 110-86-1 Pyridine
CON 10 hours, room temperature -> 120 deg C
REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE
FORMAT

L3 ANSWER 9 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 144:450716 CASREACT
TITLE: Fluorine quinolone compounds and synthetic method thereof
INVENTOR(S): Gou, Qingchun; Wang, Jiaming; Liu, Haors
PATENT ASSIGNEE(S): Beijing Double-Crane Pharmaceutical Co., Ltd., Peop. Rep. China
SOURCE: Faming Zhuanli Shenqing Gongkai Shuomingshu, 10 pp.
CODEN: CNXLEV
DOCUMENT TYPE: Patent
LANGUAGE: Chinese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

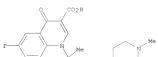
PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
CN 1566117	A	20050119	CN 2003-137652	20030619
PRIORITY APPLN. INFO.:			CN 2003-137652	20030619
OTHER SOURCE(S):	MARPAT 144:450716			

GI



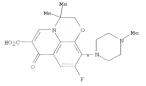
AB Fluorine-containing quinolone deriva. I and II are prepared (where R is halogen, or piperazine, piperidine, or 3-aminopyrrolidine derivative).

RX(15) OF 85 ...AE + AF ===> AS



AE AF (15)

L3 ANSWER 9 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



AS
YIELD 79%

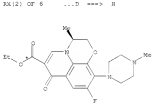
RX(15) RCT AE 107358-79-2, Af 109-01-3
PRO AS 107359-24-9
SOL 67-68-5 DMSO
CON SUBSTAGE(1) 15 minutes, 90 deg C
SUBSTAGE(2) 2.5 hours, 90 deg C
SUBSTAGE(3) overnight, room temperature

L3 ANSWER 10 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 144:170102 CASREACT
TITLE: Preparation of levofloxacin and ofloxacin
INVENTOR(S): Zhang, Weidong; Tang, Shuhong; Pan, Yibin
PATENT ASSIGNEE(S): Zhejiang Medicine Co., Ltd. Xinchang Pharmaceutical Factory, Peop. Rep. China
SOURCE: Faming Zhuanli Shenqing Gongkai Shuomingshu, 10 pp.
CODEN: CNXLEV
DOCUMENT TYPE: Patent
LANGUAGE: Chinese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
CN 1594320	A	20050316	CN 2004-10155139	20040622
CN 100412075	C	20080820	CN 2004-10155139	20040622
PRIORITY APPLN. INFO.:				

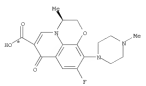
AB Levofloxacin and ofloxacin are prepared by charging solution into Et 2-(2,3,4,5-tetrafluorobenzoyl-3-ethoxyl)acrylate crude product, freezing, adding L-2-aminopropanol or 2-aminopropanol, thermal insulating till the completion of conversion, alkalizing, heating at 50-90°, charging N-Me piperazine into mother liquor, stirring for 1-3 h at 55-95°, decompressing and reclaiming N-methylpiperazine, thermal insulating, plunging reaction liquor into water, agitating, cooling down and filtering, charging water and acid into filtrate, stirring till the completion of hydrolysis, adjusting the pH to 7.0 with alkali liquor, extracting and concentrating the extract layer.

RX(2) OF 6 ...D ===> H



D (2)

L3 ANSWER 10 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



H
YIELD 94%

RX(2) RCT D 177472-30-9

STAGE(1)
RGT 3 7647-01-0 HCl
SOL 7732-18-5 Water
CON 0.5 hours, reflux

STAGE(2)
RGT 2 1310-73-2 NaOH
SOL 7732-18-5 Water
CON pH 7

PRO H 100986-85-4
NTE yield depends on reaction conditions

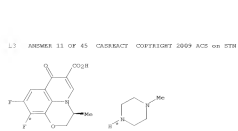
L3 ANSWER 11 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 144:312117 CASREACT
TITLE: Process for preparation of levofloxacin hemihydrate by adjusting the moisture content of the solvent to 12-20% during crystallization.
INVENTOR(S): Chavva, Satyanarayana; Gotarila, Seeta Ramanjaneyulu; Gogulapathi, Venkata Patabala Rao
PATENT ASSIGNEE(S): Matrix Laboratories Ltd, India
SOURCE: PCT Int. Appl., 15 pp.
CODEN: PIXXD
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

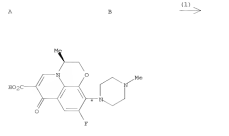
PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2006076452	A1	20060720	WO 2005-IN264	20050808
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM
IN 2004CH00931	A	20080616	IN 2004-CH931	20040917
EP 1797121	A1	20070620	EP 2005-788709	20050808
R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR				
US 20080097093	A1	20080424	US 2007-662845	20070403
PRIORITY APPLN. INFO.:			IN 2004-CH931	20040917
			WO 2005-IN264	20050808

AB Levofloxacin hemihydrate was prepared by reaction of (R)-9,10-difluoro-3-methyl-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de][1,4]benzoxazine-6-carboxylic acid with N-methylpiperazine in a polar solvent at 120-125°, removal of BuOH at <100°, dissolving the residue in PhMe/CHCl3 and removing insolubles, removing solvent and adding isopropanol, cooling and isolating crude levofloxacin, dissolving the crude levofloxacin in PhMe/CHCl3, removing insolubles, removing the PhMe/CHCl3 mixture, adding isopropanol, adding a known quantity of H2O and
nuzzing for 5-30 min., cooling to 15-35°, and isolating and drying the product.

RX(1) OF 1 A + B ===> C

L3 ANSWER 11 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)





C

RX(1) RCT A 100986-89-8, B 109-01-3
PRO C 139139-71-0
SOL 71-36-3 BuOH
CON SUBSTAGE(1) room temperature -> 125 deg C
SUBSTAGE(2) 6 hours, 120 - 125 deg C
NTE workup
REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

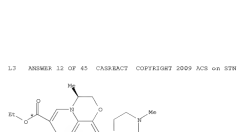
L3 ANSWER 12 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 144:15612 CASREACT
TITLE: Methods for preparation of Levofloxacin and Floxacin
INVENTOR(S): Yu, Weidong; Zhang, Weidong; Yang, Zhihong
PATENT ASSIGNEE(S): Zhe Jiang Medicine Co., Ltd. Xinchang Pharmaceutical Factory, Peop. Rep. China
SOURCE: PCT Int. Appl., 15 pp.
CODEN: PIXLD2
DOCUMENT TYPE: Patent
LANGUAGE: Chinese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2005123746	A1	20051229	WO 2004-CN954	20040916
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
RW: BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
PRIORITY APPLN. INFO.:			WO 2004-CN954	20040916

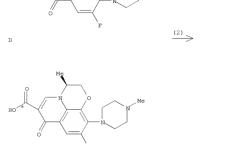
AB The invention relates to the methods for the preparation of anti-infective agents, Levofloxacin and Floxacin. Title compds. were synthesized from tetrafluorobenzoic acid via ethyl-2-(2,3,4,5-tetrafluorobenzoyl)-3-ethoxyacrylate reacted with L-aminopropanol or DL-aminopropanol and cyclization with N-methylpiperazine, further hydrolysis to provide the corresponding title products. Thus, ethyl-2-(2,3,4,5-tetrafluorobenzoyl)-3-ethoxyacrylate dissolved in DMF and
cooled the temperature to 0°, dropwise added L-aminopropanol and reacted for 0.5 h, then mixed with potassium carbonate reacted at 70-80° for 3 h, after that, adding N-methylpiperazine to the mother liquid further
reacted at 60-70° for 2 h then evaporated the excess N-methylpiperazine and quenched the reaction in water to give white solid, finally hydrolysis
with concentrated hydrochloric acid to provide Levofloxacin.

RX(2) OF 6 ...D ===> G

L3 ANSWER 12 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



D



G
YIELD 94%

RX(2) RCT D 177472-30-9

STAGE(1)
RGT E 7647-01-0 HCl
SOL 7732-18-5 Water
CON 30 minutes, reflux

STAGE(2)
RGT I 1310-73-2 NaOH
SOL 7732-18-5 Water
CON pH 7

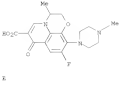
PRO G 100986-85-4
REFERENCE COUNT: 9 THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L3 ANSWER 13 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 143:173921 CASREACT
TITLE: Ciprofloxacin mandelate, ofloxacin mandelate and their preparation
INVENTOR(S): Li, Shengcheng; Wang, Yuwei
PATENT ASSIGNEE(S): Xi'an Jiaotong University, Peop. Rep. China
SOURCE: Faming Zhuanli Shenqing Gongkai Shuomingshu, 11 pp. CODEN: CNXXEV
DOCUMENT TYPE: Patent
LANGUAGE: Chinese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
CN 1428975	A	20030521	CN 2002-139499	20021101
CN 1199351	C	20050504		
PRIORITY APPLN. INFO.:			CN 2002-139499	20021101

AB The invention discloses a method for preparing ciprofloxacin and ofloxacin mandelates by reacting mandelic acid with the corresponding free base (at the molar ratio of 1.5-2.0:1) in ethanol under refluxing for 4 h; adjusting to pH 6-7, filtering under heating, crystallizing at room temperature for 12 h then at 0-5° for 12 h, and drying at room temperature for 6 h, then at 120° for 2 h. Both mandelic salts may be decomposed in a medium of pH 4.6-4.8.

RX(2) OF 2 E + B ===> F



E

B

(2)

L3 ANSWER 13 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)

F: CM 1

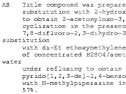
F: CM 2

RX(2) RCT E 82419-76-1, B 90-64-2
PRO F 860813-31-6
SOL 64-17-5 EtOH
CON 4 hours, reflux, pH 6 - 7

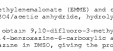
L3 ANSWER 14 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 141:295973 CASREACT
TITLE: Modified route for synthesis of Ofloxacin
AUTHOR(S): Wang, Kuodaw; Tan, Lingyan; Wang, Bin
CORPORATE SOURCE: College of Chemical Engineering, Shengzhou Univ ersity, Zhengzhou, 450002, Peop. Rep. China
SOURCE: Zhongguo Yaoshengwu Zazhi (2003), 28(6), 341-343 CODEN: ZYZAEY, ISSN: 1001-8689
PUBLISHER: Zhongguo Yaoshengwu Zazhibe
DOCUMENT TYPE: Journal
LANGUAGE: Chinese

AB Title compound was prepared from 2,3,4-trifluoronitrobenzene via aromatic substitution with 2-hydroxymethyl-2-methyl-1,3-dioxolane, then hydrolysis to obtain 2-acetonyloxo-3,4-difluoronitrobenzene, after hydrogenation and cyclization in the presence of Raney Ni to obtain 7,8-difluoro-2,3-dihydro-3-methyl-4H-1,4-benzoxazine, further substitution with di-Et ethoxymethylenemalonate (EMME) and cyclization in the presence of concentrated H2SO4/acetic anhydride, hydrolyzation with HCl/MeOH in water under refluxing to obtain 9,10-difluoro-3-methyl-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid, finally substitution with N-methylpiperazine in DMSO, giving the product with overall yield 57%.

RX(1) OF 10 ...A + B ===> C



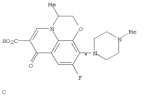
A



B

(1)

L3 ANSWER 14 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



C
YIELD 85%

RX(1) RCT A 82419-35-0, B 109-01-3

STAGE(1)
RGT D 121-44-8 Et3N
SOL 67-68-5 DMSO
CON 8 hours, 80 - 85 deg C

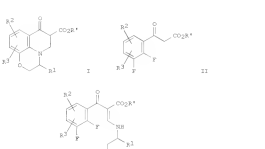
STAGE(2)
RGT E 7647-01-0 HCl, F 7440-44-0 Carbon
SOL 7732-18-5 Water
CON 1 hour, 60 - 70 deg C, pH 1

PRO C 82419-36-1

L3 ANSWER 13 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 140:187413 CASREACT
TITLE: Preparation of optically active tricyclic compounds without forming diastereomers
INVENTOR(S): Tanba, Hiroyuki; Imai, Kiji; Mao, Shun-Gong
PATENT ASSIGNEE(S): Shiono Chemical Co., Ltd., Japan
SOURCE: Jpn. Kokai Tokkyo Koho, 9 pp.
CODEN: JKXXAF
DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

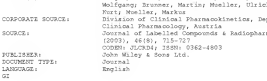
PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 2004079974	A	20040402	JP 2002-242283	20020909
PRIORITY APPLN. INFO.:			JP 2002-242283	20020909

OTHER SOURCE(S): MARPAT 140:187413
GI



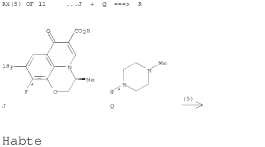
AB Title tricyclic compds. I (R1 = lower alkyl; R2 = H, halo; R3 = halo, substituted amino, N-containing heterocyclyl; R' = H, lower alkyl), which are known to be useful as antibacterial agents, are prepared by treatment of benzoylacetate esters II (R2, R3, R' = same as above) with Me2NCH(OMe)2 and optically active HINCHRICHEOH (R1 = same as above), followed by cyclization of the resulting optically active products III (R1-R3, R' = same as above). Thus, II (R2 = 6-F, R3 = 5-F, R' = 4-methyl-1-piperazinyl) was condensed with Me2NCH(OMe)2 and

L3 ANSWER 14 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 140:19503 CASREACT
TITLE: A general method for the fluorine-18 labeling of fluoroquinolone antibiotics
AUTHOR(S): Lange, Oliver; Mitterhauser, Markus; Wadsak, Wolfgang; Brunner, Martin; Mueller, Ulrich; Kletter, Kurt; Mueller, Markus
CORPORATE SOURCE: Division of Clinical Pharmacokinetics, Department of Clinical Pharmacology, Austria
SOURCE: Journal of Labelled Compounds & Radiopharmaceuticals (2003), 46(8), 715-727
CODEN: JLCRDV; ISSN: 0362-4803
PUBLISHER: John Wiley & Sons Ltd.
DOCUMENT TYPE: Journal
LANGUAGE: English
GI



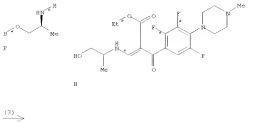
AB [18F]norfloxacin (I, R = H) and [18F]pefloxacin (I, R = Me) were prepared The radiosynthesis consisted of 18F/19F exchange on a 7-chloro-substituted precursor mol., followed by coupling reactions with piperazine or 1-ethylpiperazine. Starting from 51-58 GBq of [18F]fluoride 1.9-2.0 GBq of [18F]norfloxacin or [18F]pefloxacin, ready for i.v. injection, could be obtained in a synthesis time of 130 min (3.5-3.8% overall radiochem. yield). The preparation of [18F]levofloxacin was attempted but failed to afford the product in practical amts.

RX(5) OF 11 ...J + Q ==> R

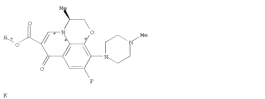


L3 ANSWER 15 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)
(S)-2-aminopropanol, treated with FX in DMF, treated with NaH in dioxane, and hydrolyzed to give levofloxacin.

RX(3) OF 6 ...F + H ==> K

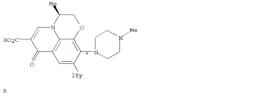


(3)



RX(3) RCT F 2749-11-3, H 113933-53-2
NGT L 7789-23-3 KF
PRO K 100986-85-4
SOL 68-12-2 DMF
CON 3 hours, 140 - 165 deg C

L3 ANSWER 16 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



R

RX(5) RCT J 637328-07-5

STAGE(1)
RCT Q 121-43-7 Me borate, F 64-19-7 AcOH
SOL 67-68-5 DMSO
CON SUBSTAGE(1) 1 minute
SUBSTAGE(3) 2 minutes, room temperature

STAGE(2)
RCT Q 109-01-3
SOL 67-68-5 DMSO
CON SUBSTAGE(2) 40 minutes, 180 deg C

PRO R 637328-10-0
NTE thermal
REFERENCE COUNT: 13 THERE ARE 13 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

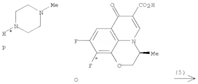
L3 ANSWER 17 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 139:197504 CASREACT
TITLE: Preparation of levofloxacin
INVENTOR(S): Wang, Jiesheng; Wang, Bin
PATENT ASSIGNEE(S): Kunshan Shuanghe Pharmaceuticals Co., Ltd., Peop. Rep. China
SOURCE: Faming Zhuanli Shenqing Gongkai Shuomingshu, 7 pp. CODEN: CNXXEV
DOCUMENT TYPE: Patent
LANGUAGE: Chinese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
CN 1357548	A	20020710	CN 2001-134025	20010929
CN 1157396	C	20040714		

PRIORITY APPLN. INFO.: CN 2001-134025 20010929

AB The process comprises substituting 2,4,5-trifluoro-3-nitrobenzoyl fluoride with Cl2 at 190-195° for 16-18 h to obtain 3-chloro-2,4,5-trifluorobenzoyl fluoride, substituting with (chloromagnesio)malonic acid Et ester K salt at 20-25° for 8-10 h, decarboxylating with 6-8% HCl, extracting with Et acetate to obtain 3-(3-chloro-2,4,5-trifluorophenyl)-3-oxopropanoic acid Et ester; etherifying with tri-Et orthoformate, aminating with 3-amino-1-propanol at 10-15° for 3-4 h, cyclizing to obtain 9,10-difluoro-2,3-dihydro-3-methyl-7-oxo-7H-pyrido[1,2,3-de][1,4]benzoxazine-6-carboxylic acid Et ester; hydrolyzing, and substituting with 1-methylpiperazine in pyridine.

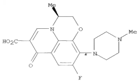
RX(5) OF 15 ...P + O ===> Q



P

O

L3 ANSWER 17 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



Q

RX(5) RCT P 109-01-3, O 100986-89-8
PRO Q 100986-85-4
SOL 110-86-1 Pyridine
CON 6 hours, reflux

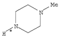
L3 ANSWER 18 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 139:197503 CASREACT
TITLE: Preparation of levofloxacin
INVENTOR(S): Wang, Bin; Wang, Jiesheng
PATENT ASSIGNEE(S): Kunshan Shuanghe Pharmaceuticals Co., Ltd., Peop. Rep. China
SOURCE: Faming Zhuanli Shenqing Gongkai Shuomingshu, 5 pp. CODEN: CNXXEV
DOCUMENT TYPE: Patent
LANGUAGE: Chinese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
CN 1357547	A	20020710	CN 2001-134024	20010929
CN 1170830	C	20041013		

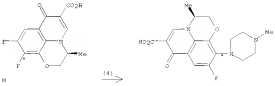
PRIORITY APPLN. INFO.: CN 2001-134024 20010929

AB The process comprises substituting 2,4,5-trifluoro-3-chlorobenzoyl fluoride with (chloromagnesio)malonic acid Et ester K salt at 20-25° for 8-10 h, decarboxylating with 6-8% HCl, extracting with Et acetate to obtain 3-(3-chloro-2,4,5-trifluorophenyl)-3-oxopropanoic acid Et ester; etherifying with tri-Et orthoformate, aminating with 3-amino-1-propanol at 10-15° for 3-4 h, cyclizing to obtain 9,10-difluoro-2,3-dihydro-3-methyl-7-oxo-7H-pyrido[1,2,3-de][1,4]benzoxazine-6-carboxylic acid Et ester; hydrolyzing, and substituting with 1-methylpiperazine in pyridine.

RX(4) OF 10 ...O + M ===> P



O



M

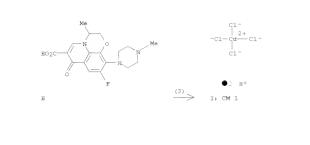
P

RX(4) RCT O 109-01-3, M 100986-89-8

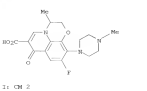
L3 ANSWER 18 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)
PRO P 100986-85-4
SOL 110-86-1 Pyridine
CON 6 hours, reflux

L3 ANSWER 19 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 139:197825 CASREACT
TITLE: Structure and antimicrobial activity of some new norfloxacin and ofloxacin divalent metal ion complexes
AUTHOR(S): Divarova, Valentina; Neagoe, S.; Aldea, Victoria; Nikolaeva, Andreea
CORPORATE SOURCE: Faculty of Pharmacy, "Carol Davila" University of Medicine and Pharmacy, Bucharest, Rom.
SOURCE: Romanian Archives of Microbiology and Immunology (2003), 60(3), 267-277
CODEN: RAMIE5; ISSN: 1222-3891
PUBLISHER: Institutul Cantacuzino
DOCUMENT TYPE: Journal
LANGUAGE: English
AB Studies of some new complexes of norfloxacin (NH) and ofloxacin (OF) with Cd(II) and Hg(II) are presented. The synthesis, purification and the elemental chemical anal. of the Nf and Of complexes. have been performed in order to obtain the chemical formulas. These formulas are confirmed by mol. mass detns., IR, UV-VIS reflectance spectra were recorded, as well as elec. conductometric measurements. The obtained compds. are electrolytes. The antimicrobial activity was tested using disks containing Muller-Hinton cultures as well as Escherichia coli, Staphylococcus aureus and Pseudomonas aeruginosa. Nf, Of and the products here exert an obvious antimicrobial activity and these are compared to that of Zn Nf and Of complexes.

RX(3) OF 4 H ===> I



L3 ANSWER 19 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



I: CM 2

RX(7) RCT H 82419-76-1
RCT C 7647-01-0 PCL, D IG100-64-2 CdCl2
PRO I 498563-09-6
SOL 7732-18-5 Water
REFERENCE COUNT: 17 THERE ARE 17 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L3 ANSWER 20 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 137:172675 CASREACT
TITLE: Process for preparation of optically active 2-hydroxypropoxyaniline derivatives as intermediates for levofloxacin via enzymic or microbial stereoselective hydrolysis of racemic lactic acid ester
INVENTOR(S): Sato, Kenji; Yagi, Tatsumu; Kubota, Haruo; Imura, Akihiro
PATENT ASSIGNEE(S): Daiichi Pharmaceutical Co., Ltd., Japan
SOURCE: PCT Int. Appl., 47 pp.
CODEN: PIXD2
DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

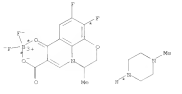
PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2002070726	A1	20020912	WO 2002-JP2054	20020306
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZM, ZW				
RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG				
CA 2440411	A1	20020919	CA 2002-2440411	20020306
AU 2002236224	A1	20020919	AU 2002-236224	20020306
EP 1367132	A1	20031203	EP 2002-702751	20020306
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR				
CN 1496409	A	20040512	CN 2002-806097	20020306
JP 4169332	B2	20081022	JP 2002-570749	20020306
NO 2003003880	A	20030902	NO 2003-3880	20030902
KR 868619	B1	20081113	KR 2003-711569	20030903
CN 102400775050	A1	20040422	US 2003-469927	20030905
IN 7217560	B2	20070515		
PRIORITY APPLN. INFO.:			JP 2001-63945	20010307
			WO 2002-JP2054	20020306
OTHER SOURCE(S):		MARPAT 137:172675		
GI				

L3 ANSWER 20 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)

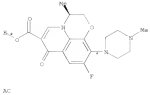
AB Treatment of a racemic lactate derivative of formula MeCH(OR2)CO2R1 (R1 = Cl-6 alkyl; R2 = hydroxy-protecting group) with an enzyme having an ability to hydrolyze an ester asym. causes specific hydrolysis of the ester moiety of one of the optical isomers constituting the racemic lactate derivative to give optically active lactic acid esters (I; R1, R2 = same as above). The alkyl lactate I is reduced by metal borohydride in the presence of a primary alc. in nonalcoholic solvent to optically active 2-hydroxypropanol (II; R2 = same as above) which is condensed with trihalonitrobenzene (III; X1-X2 = halo) in the presence of a base to give 3,4-dihalo-2-(2-hydroxypropoxy)nitrobenzene derivative (IV; R = NO2, R2, X1, X2 = same as above). Simultaneous conversion of the nitro group into the amino group and cleavage of the protecting group gives 3,4-dihalo-2-(2-hydroxypropoxy)aniline IV (R = NH2, R2 = H, X1, X2 = same as above) which is converted into levofloxacin (antibacterial) in several steps. Thus, 300 mg 2-benzyloxypropionic acid Et ester was suspended in 0.1 M phosphate buffer (pH 6.5) and treated with 6 mg lipase (Biochem Industry Co.) at 30° for 24 h to give 102 mg (R)-2-benzyloxypropionic acid Et ester (98.8% ee) which (100 mg) was reduced by NaBH4 in 0.15 mL MeOH and 0.8 mL toluene at 40° for 3 h to give 79 mg (R)-2-benzyloxy-1-propanol (V) (99% ee). A solution of 4.0 g V and 4.13 g 2,3,4-trifluoronitrobenzene in 40 mL toluene was added to a suspension of 5.40 g KOH and 3.23 g KCO3 in 180 mL toluene under ice-cooling and stirred at the same temperature for 1 h to give 7.55 g (R)-3,4-difluoro-2-(2-benzyloxypropoxy)nitrobenzene which (1.5 g) was hydrogenated over 1.0 g 7.5% Pd/C in 10 ethanol under hydrogen atmospheric for 6 h to give 600 mg (R)-3,4-difluoro-2-(2-hydroxypropoxy)aniline (99.0% ee)

RX(9) OF 45 ...Y + AE ===> AC

L3 ANSWER 20 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



Y AB (9) ==>



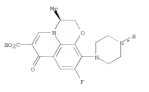
AC

RX(9): RCT Y 113348-94-0, AB 109-01-3
RGT U 121-44-8 Et3N
PRO AC 108498-85-4
SOL 67-68-5 DMSO
SIT ammation at room temp. for 17 h
REFERENCE COUNT: 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS FORMAT
RECORD. ALL CITATIONS AVAILABLE IN THE RE

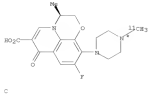
L3 ANSWER 21 OF 45 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 136:232258 CASREACT
TITLE: Synthesis of [11C]levofloxacin
AUTHOR(S): Berridge, M. S.; Bursal, E. M.
CORPORATE SOURCE: Department of Radiology, Case Western Reserve University Medical School, Cleveland, OH, 44106, USA
SOURCE: Journal of Labelled Compounds & Radiopharmaceuticals (2001), 44(12), 859-869
CODEN: JLCRAG; ISSN: 0362-4907
PUBLISHER: John Wiley & Sons Ltd.
DOCUMENT TYPE: Journal
LANGUAGE: English
AB Levofloxacin, the pure S enantiomer of the fluoroquinolone antibiotic ofloxacin, was labeled via methylation of des-methyllevofloxacin with [11C]methyl iodide. The methylation reaction was regioselective, giving predominantly the preferred methylamine at high temperature in DMF, while otherwise giving predominantly the Me ester of des-methylevofloxacin. Labeled levofloxacin was obtained in 92% chemical yield after a 45 min synthesis.

RX(1) OF 3 A + B ==> C



A B (1) ==>



C

L3 ANSWER 21 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)

RX(1): RCT A 117707-40-1

STAGE(1)
RGT D 1310-73-2 NaOH
SOL 68-12-2 DMF

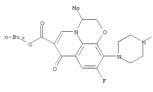
STAGE(2)
RCT B 54245-42-0

PRO C 403655-77-6
REFERENCE COUNT: 14 THERE ARE 14 CITED REFERENCES AVAILABLE FOR THIS FORMAT
RECORD. ALL CITATIONS AVAILABLE IN THE RE

L3 ANSWER 22 OF 45 CASREACT COPYRIGHT 2009 ACS on STN

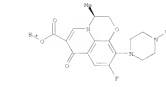
ACCESSION NUMBER: 135:117507 CASREACT
TITLE: Enantioselective production of levofloxacin by immobilized porcine liver esterase
AUTHOR(S): Lee, Sang-Yoon; Min, Byung-Kyuk; Hwang, Sung-Ho; Koo, Yoon-Mo; Lee, Cheol-Kyun; Song, Seung-Hun; Oh, Sun-Young; Lim, Sang-Min; Kim, Sang-Lae; Kim, Dong-Il
CORPORATE SOURCE: Department of Biological Engineering, Inha University, Incheon, 402-751, S. Korea
SOURCE: Biotechnology Letters (2001), 23(13), 1033-1037
CODEN: BILED3; ISSN: 0141-5492
PUBLISHER: Kluwer Academic Publishers
DOCUMENT TYPE: Journal
LANGUAGE: English
AB Porcine liver esterase, which cleaves ofloxacin Bu ester enantioselectively to levofloxacin, was successfully immobilized in calcium alginate and polyacrylamide gel. Immobilized esterase in 5% (w/v) calcium alginate exhibited 58% immobilization efficiency and could be reused five times without severe loss of enzyme activity. On the other hand, entrapped esterase in polyacrylamide gel, composed of 20% of total monomer and 8.3% of crosslinking agent, could be reused 10 times, and 51% of enzyme activity remained after the 10th batch without decrease of enantioselectivity. Compared with entrapped methods, significant reduction of enzyme activity was found in the case of phys. adsorption on to QAE-Sephadex.

RX(1) OF 1 A ==> B



A (1) ==>

L3 ANSWER 21 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



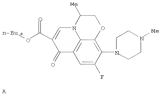
B

RX(1) RCT A 358632-22-1
PRO B 100986-85-4
CAT 9016-18-6 Carbonic esterase
SOL 7732-18-5 Water
NTE Rlotransformation, stereoselective, Porcine liver esterase used as catalyst, enzymic, enzyme immobilized in calcium alginate or polyacrylamide gel, buffered solu.
REFERENCE COUNT: 17 THERE ARE 17 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE
FORMAT

L3 ANSWER 23 OF 45 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 135:129933 CASREACT
TITLE: Polyacrylamide gel immobilization of porcine liver esterase for the enantioselective production of levofloxacin
AUTHOR(S): Lee, Sang-Yoony Min, Kyung-Hyuk; Dong, Seong-Won; Oh, Sun-Young; Lim, Sang-Min; Kim, Sang-Lim; Kim, Dong-Il
CORPORATE SOURCE: Department of Biological Engineering and Center for Advanced Bioseparation Technology, Inha University, Incheon, 402-751, S. Korea
SOURCE: Biotechnology and Bioprocess Engineering (2001), 6(3), 179-182
CODEN: BBEIA7; ISSN: 1226-8372
PUBLISHER: Korean Society for Biotechnology and Bioengineering
DOCUMENT TYPE: Journal
LANGUAGE: English
AB Porcine liver esterase was immobilized in polyacrylamide gel for the enantioselective production of levofloxacin from ofloxacin Rs ester. The initial activity of immobilized esterase was found to be significantly affected by the polyacrylamide gel composition. The optimum monomer and crosslinker were determined to be 20% and 8.3%, resp. The activity of immobilized esterase was 55.4% compared to a free enzyme. Enantiomeric excess was maintained at 60% almost the same level as that of free enzyme. In addition, the immobilized esterase could be used repeatedly up to 10 times without experiencing any severe loss of activity and enantioselectivity.

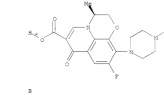
RX(1) OF 1 A ===> B



A

(1)

L3 ANSWER 23 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



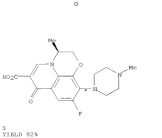
B

RX(1) RCT A 358632-22-1
PRO B 100986-85-4
CAT 9016-18-6 Carbonic esterase
NTE Rnotransformation, enzymic, phosphate buffer
REFERENCE COUNT: 19 THERE ARE 19 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE
FORMAT

L3 ANSWER 24 OF 45 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 135:107302 CASREACT
TITLE: Studies on stereospecific synthesis of (S)-(-)-ofloxacin
AUTHOR(S): Li, Jianing; Wang, Gang; Zhang, Xing; Zhou, Suxang
CORPORATE SOURCE: Department of Pharmaceutical Chemistry, Anhui College of Traditional Chinese Medicines, Wefes, 230038, Peop. Rep. China
SOURCE: Zhongguo Yaowu Huaxue Zazhi (2000), 10(4), 276-278
CODEN: ZYHEEF; ISSN: 1005-0108
PUBLISHER: Zhongguo Yaowu Huaxue Zazhi Zazhibu
DOCUMENT TYPE: Journal
LANGUAGE: Chinese
AB (S)-(-)-Ofloxacin was synthesized from 2,3,4,5- tetrafluorobenzoic acid by chlorination, condensation with di-Et malonate, partial hydrolysis, decarboxylation, condensation with tri-Et orthoformate, substitution with (S)-(+)-2-aminopropanol, cyclization, hydrolysis, and substitution with N-methylpiperazine. The overall yield from 2,3,4,5-tetrafluorobenzoic acid was 39.2%.

RX(4) OF 10 ...R + O ===> S



R

O

(4)

S

YIELD 82%

RX(4) RCT R 109-01-3, O 100986-85-8

L3 ANSWER 24 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)
PRO S 100894-85-4
SOL 67-68-5 DMSO

L3 ANSWER 25 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 134:222719
TITLE: Process for the preparation of benzoxazine derivatives and intermediates therefor
INVENTOR(S): Sato, Kenji; Takayanagi, Yoshihiro; Okano, Katsuhiko; Nakayama, Kenji; Imura, Akihiro; Itoh, Nikihiro; Yagi, Tsutomu; Kobayashi, Yukinari; Nagai, Tomoyuki
PATENT ASSIGNEE(S): Daiichi Pharmaceutical Co., Ltd., Japan
SOURCE: PCT Int. Appl., 179 pp.
CODEN: PIXXD2
DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2001019805	A1	20010315	WO 2000-JP6094	20000907
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW				
RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG				
CA 2380359	A1	20010315	CA 2000-2380359	20000907
EP 1211254	A1	20020605	EP 2000-957001	20000907
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL				
CN 1379779	A	20021113	CN 2000-814383	20000907
CN 1195759	C	20050406		
CN 1532181	A	20040929	CN 2004-10032355	20000907
KR 2250069	C2	20050930	KR 2002-1001997	20020907
CN 1733744	A	20060215	CN 2005-10097627	20000907
CN 100432060	C	20081112		
CN 101157619	A	20080409	CN 2007-10154339	20000907
JP 2002121179	A	20020423	JP 2000-272440	20000908
TW 254048	B	20060501	TW 2000-89118428	20000908
JP 2001163841	A	20010619	JP 2000-297793	20000929
NO 2002001124	A	20020508	NO 2002-1124	20020306
US 6878803	B1	20050329	US 2002-70556	20020621
US 20050027119	A1	20050203	US 2004-922832	20040823
US 7087778	B2	20060808		
US 20060014947	A1	20060119	US 2005-225058	20050914
US 7199947	B2	20070213		
PRIORITY APPLN. INFO.:			JP 1999-253958	19990908
			JP 1999-298021	19991020
			JP 2000-239256	20000808
			CN 2000-814383	20000907
			CN 2004-10032355	20000907

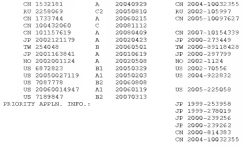
L3 ANSWER 25 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)
WO 2000-JP6094 20000907
US 2002-70556 20020307
US 2002-70556 20020621
US 2004-922832 20040823

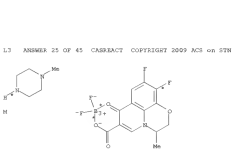
OTHER SOURCE(S): MARPAT 134:222719
GI

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

AB The invention provides an industrially advantageous process for the preparation of antimicrobial drugs, specifically [3S]-9-halo-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de][1,4]benzoxazine-6-carboxylic acid (I; X = halo) (e.g. levofloxacin), and industrially advantageous processes for the preparation of intermediates of antimicrobial drugs. The process involves, e.g. cyclization of dialkyl [(3,4-dihydro-2H-1,4-benzoxazin-6-yl)methylene]malonate derivative (II; X1, X2 = halo; R5, R6 = C1-6 alkoxy) by treatment with Et2O.BF3 and [3S]-9,10-dihalo-3-methyl-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de][1,4]benzoxazine-6-carboxylic acid-BF2 complex (III; X1, X2 = same as above) with 4-methylpiperazine. Thus, [2S]-2-[2,3,4-trifluoroanilino]-1-propanol, ethoxymethylenemalonic acid di-Et ester, and tetrabutylammonium chloride were dissolved in acetone, treated with K2CO3, and stirred at room temperature for 4.5 h to give 84% di-Et [2,3,4-trifluoro][1S]-2-hydroxy-1-methylethyl]anilino]methylenemalonate (IV). A solution of IV in DMF was added dropwise to potassium tert-butoxide in DMF under ice-cooling and stirred at 60° for 18 h to give 79% II (X1 = X2 = F, R5 = Et) which was mixed with Et2O, treated with Et2O.BF3 at 140°, and stirred at the same temperature for 1 h to give III (X1 = X2 = F). The latter compound was dissolved in DMSO, treated with Et3N and 5-methylpiperazine, stirred at room temperature for 17 h, and concentrated in vacuo to dryness, and the residue was washed with Et2O, dissolved in 95% ethanol containing Et3N, refluxed for 8 h, cooled, and evaporated in vacuo to dryness. The residue was dissolved in 5% HCl and extracted with CHCl3, and the aqueous layer was adjusted at pH 11 with 1 M NaOH and then at pH 7.4 with 1 M HCl, and extracted with CHCl3 to give levofloxacin.

RX(4) OF 10 ---M + J ==> N





RX(4) PCT M 109-01-3, J 113348-94-0

STAGE(1)
RGT O 121-44-8 Et3N

STAGE(2)
RGT O 121-44-8 Et3N
SOL 67-56-1 MeOH, 60-29-7 Et2O

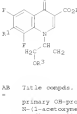
STAGE(3)
RGT P 7647-01-0 HCl
SOL 7732-18-5 Water

PRO N 100908-85-4
REFERENCE COUNT: 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE
FORMAT

L3 ANSWER 26 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 134:147504 CASREACT
TITLE: Preparation of quinolinecarboxylic acids and ofloxacin
INVENTOR(S): Nakamura, Hiroshi; Yokota, Shirumasa; Umesawa, Isao; Inoue, Tatsuro
PATENT ASSIGNEE(S): Fuji Yakuhin K. K., Japan
SOURCE: Jpn. Kokai Tokkyo Koho, 9 pp.
CODEN: JKXAAP
DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 2001071654	A	20010206	JP 1999-207750	19990722

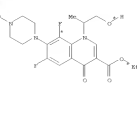
PRIORITY APPLN. INFO.: JP 1999-207750 19990722
OTHER SOURCE(S): MARPAT 134:147504
GI



AB Title compds. I (R1 = F, 4-methyl-1-piperazinyl; R2 = H, lower alkyl; R3 = primary OH-protecting group) are prepared N-(1-acetoxymethyl)ethyl-N-[2,2-bis(ethoxycarbonyl)vinyl-2,3,4-trifluoroanilline (2.33 g) was reacted with polyphosphoric acid Et ester at 140° for 5 min to give 1.88 g Et 6,7,8-trifluoro-1,4-dihydro-1-(1-acetoxymethyl)ethyl-4-oxoquinoline-3-carboxylate, which was reacted with 1-methylpiperazine in PhMe at 100° for 2 h and sydlized in the presence of NaOH in 2-propanol at 100° for 2 h to give ofloxacin.

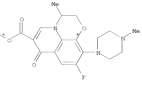
RX(3) OF 6 ...D ==> F

L3 ANSWER 26 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



D

(3)



F

RX(3) RCT D 113933-54-3
RGT G 1310-73-2 NaOH
PRO F 82419-34-3
SOL 67-63-0 Me2CHOH

L3 ANSWER 27 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 133:193174 CASREACT
TITLE: Preparation of (-)-pyridobenzoxazinecarboxylates from (+)-ethyl 2-(4-chloro-5-fluoro-2-halo-3-nitrobenzoyl)-3-[(3-hydroxypropy-2(S)-yl)amino]acrylate.
INVENTOR(S): Park, Young-jun; Lee, Ho-seong; Kim, Min-hwan; Kim, Kyung-chul
PATENT ASSIGNEE(S): Samsung Electronics Co., Ltd., S. Korea
SOURCE: PCT Int. Appl., 47 pp.
CODEN: PIXXD2
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2000050428	A1	20000831	WO 2000-KR145	20000223
W: KR, CN, IN, US				
RW: DE, ES, FR, GB, IT				
KR 2000056635	A	20000915	KR 1999-6093	19990224
JP 2000294980	A	20000912	JP 1999-228868	19990812
JP 3530784	B2	20040524		
BR 2000005132	A	20010102	BR 2000-5132	20000223
EP 1073662	A1	20010207	EP 2000-905443	20000223
EP 1073662	B1	20040414		
R: DE, ES, FR, GB, IT				
CN 1125073	C	20031022	CN 2000-800214	20000223
ES 2218924	T3	20041201	ES 2000-905443	20000223
JP 2002539412	A	20021224	JP 2000-47713	20000224
IN 2000MN00414	A	20060127	IN 2000-MN414	20000218
US 6316618	B1	20011113	US 2000-674923	20001024
PRIORITY APPLN. INFO.:			KR 1999-6093	19990224
			WO 2000-KR145	20000223
OTHER SOURCE(S):		MARPAT 133:193174		
GI				

L3 ANSWER 27 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)

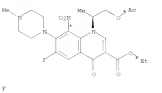
I II

III

AB Title compds. (I; R1 = H, alkyl) were prepared by (1) reaction of anilineacrylates (II; X = halo; R = H) with Ra1 (Ra = COR1; R2 = alkyl, alkoxy, cycloalkoxy, (substituted) Ph, etc.; Z = leaving group) or RbNCYCY (Rb = alkyl, (substituted) Ph) to give II (X = halo; R = CO2, RbNHCY; R2 = alkyl, alkoxy, cycloalkoxy, (substituted) Ph, etc.; Rb = alkyl, (substituted) Ph, Y = O, S), (2) treatment of the latter with base in an organic polar solvent to give III (R as above), (3) treatment of III with (R1-substituted) piperazine in an organic polar solvent in the presence of base, and (4) hydrolysis and eyzllsation in the presence of metal hydroxide in an organic solvent. Thus, (+)-Et 2-(2,4-dichloro-3-nitro-5-fluorobenzoyl)-3-[(1-hydroxyprop-2(S)-yl)amino]acrylate in ethylene dichloride at -40° was treated with Et3N and AcCl to give 100% (+)-Et 2-(2,4-dichloro-3-nitro-5-fluorobenzoyl)-3-[(1-acetoxyprop-yl-2(S)-yl)amino]acrylate. The latter was refluxed with K2CO3 in MeCN to give 96% (-)-Et N-(1-acetoxyprop-2(S)-yl)-6-fluoro-7-chloro-8-nitro-4-quinolone-3-carboxylate. This was refluxed with N-methylpiperazine and K2CO3 in MeCN to give 100% (+)-Et N-(1-acetoxyprop-2(S)-yl)-6-fluoro-7-(N-methylpiperazinyl)-8-nitro-4-quinolone-3-carboxylate. The latter was refluxed with KOH in EtOH to give 57% 1 (R1 = Me).

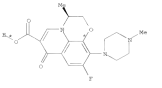
RX(3) OF 10 ...F ==> G

L3 ANSWER 27 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



F

(3)

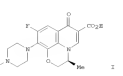


O

YIELD 57%

RX(3) RCT F 299488-79-5
RGT H 1310-58-3 KOH
PRO G 1GG986-85-4
SOL 64-17-5 EtOH
REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE
FORMAT

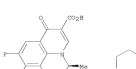
L3 ANSWER 28 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 132:122935 CASREACT
TITLE: A practical stereoselective synthesis of (S)-(-)-ofloxacin
AUTHOR(S): Yang, Yu-Shu; Ji, Fu-Yun; Chen, Kai-Xian
CORPORATE SOURCE: Shanghai Institute of Materia Medica, Chinese Academy of Sciences, Shanghai, 200031, Peop. Rep. China
SOURCE: Chinese Journal of Chemistry (1999), 17(5), 539-544
CODEN: CJOCHV; ISSN: 1001-604X
PUBLISHER: Science Press
DOCUMENT TYPE: Journal
LANGUAGE: English
GI



I

AB A very efficient and practical procedure for preparation of (S)-(-)-ofloxacin (II) has been developed (10 steps, overall yield 34%). The key step of this approach is the regioselective nucleophilic substitution of 2-position fluorine atom of 2,3,4-trifluoronitrobenzene by (S)-glycerol acetonide.

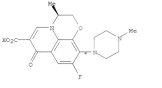
RX(10) OF 55 ...AB + AC ===> AD



AB AC

(10)

L3 ANSWER 29 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)

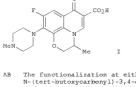


AD

YIELD 75%

RX(10) RCT AB 1GG986-89-8, AC 109-01-3
PRO AD 1GG986-85-4
SOL 110-86-1 Pyridine
NTE stereoselective synthesis
REFERENCE COUNT: 9 THERE ARE 9 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE
FORMAT

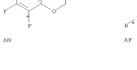
L3 ANSWER 29 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 131:214260 CASREACT
TITLE: An efficient synthesis of ofloxacin and levofloxacin from 3,4-difluoroaniline
AUTHOR(S): Adrio, Javier; Carretero, Juan C.; Ruano, Jose L. Garcia; Fallaras, Antonio; Vicioso, Mercedes
CORPORATE SOURCE: Departamento de Quimica Organica, Facultad de Ciencias, Universidad Autonoma de Madrid, Madrid, 28049, Spain
SOURCE: Heterocycles (1999), 51(7), 1563-1572
CODEN: HTCYAM; ISSN: 0385-5414
PUBLISHER: Japan Institute of Heterocyclic Chemistry
DOCUMENT TYPE: Journal
LANGUAGE: English
GI



I

AB The functionalization at either C-2 or C-3 of N-(tert-butoxycarbonyl)-3,4-difluoroaniline, based on its ortho-deprotonation under different exptl. conditions, is described. This process can be readily applied to the synthesis of ofloxacin [(±)-1], levofloxacin [(S)-2], and related compds.

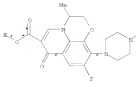
RX(13) OF 34 ...AN + AF ===> AO



AN AF

(13)

L3 ANSWER 29 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



AC
YIELD 67%

RX(13) RCT AR 86760-99-8, AF 109-01-3

STAGE(1)
SOL 75-05-8 MeCN

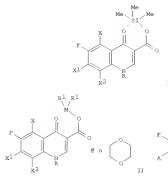
STAGE(2)
RGT E 7647-01-0 HCl
SOL 7732-18-5 Water

PRO AC 82419-36-1
NTE 8-analog similarly prepd.
REFERENCE COUNT: 28 THERE ARE 28 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE
FORMAT

L3 ANSWER 30 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 125:247690 CASREACT
TITLE: Trimethylsilyl esters and solvates of chelates of quinolone-3-carboxylic acids, and their preparation and use in a process for quinolone antibacterials
INVENTOR(S): Palomo Nicolau, Francisco Eugenio; Solis Oller, Jose Maria; Palomo Coll, Antonio Luis
PATENT ASSIGNEE(S): Centro Marga Para La Investigacion S.A., Spain
SOURCE: Span., 14 pp.
CODEN: SPXGAD
DOCUMENT TYPE: Patent
LANGUAGE: Spanish
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
ES 2077490	A1	19951116	ES 1992-2540	19921118
ES 2077490	B1	19961016		

PRIORITY APPLN. INFO.: ES 1992-2540 19921118
OTHER SOURCE(S): MARPAT 125:247690
GI



AB Trimethylsilyl esters I and chelates II [X = H, NH2, NHAc, Me; X1 = halo, alkylsulfonyl, arylsulfonyloxy; X2 = H, halo, Me, OMe, OCHF2, CH, SO3H,

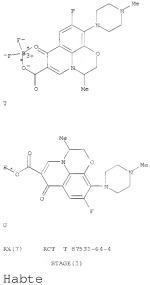
L3 ANSWER 30 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)
SOL 67-68-5 DMSO

STAGE(2)
RGT M 1310-73-2 NaOH
SOL 67-68-5 DMSO, 7732-18-5 Water

PRO U 82419-36-1
NTE 50°, 60-80°

L3 ANSWER 30 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)
NO2, when X = H, then X1 and X2 do not both = F; R = alkyl, cycloalkyl, alkylamino, aryl, alkylaro. group; XZR may form 5- or 6-membered heterocycle; N = 0, 1; R1 = halo, aryloxy; n = 0.5-2.0] are claimed. The compds. are intermediates for quinolone antibacterials III [A = substituted amino]. For instance, 1-cyclopropyl-7-chloro-1,4-dihydro-6-fluoro-4-oxo-3-quinolinecarboxylic acid reacted with HN(SiMe3)2 in refluxing CHCl3 to give 99% I [X = X2 = R1 = Cl; R = cyclopropyl]. This reacted with BF3 in MeCN/1,4-dioxane mixt. at 12-15° and then 20-25° to give II [M = B; R1 = F; n = unspecified; others as above] in virtually quant. yield. Reaction of this with anhyd. piperazine in DMSO at 50-65°, followed by hydrolysis with 10% NaOH at 60°, gave the corresponding III [A = piperazino], i.e. ciprofloxacin.

RX(7) OF 14 ...7 ===> U



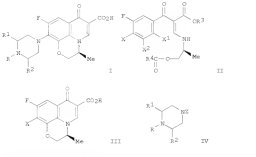
RX(7) RCT 7 87931-64-4

STAGE(1)

L3 ANSWER 31 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 125:135466 CASREACT
TITLE: Method for the preparation of benzenesidal (-) piperazinylpyridobenzoxazine derivatives via cyclization of a 2-aminomethylene-3-oxo-3-phenylpropionate intermediate
INVENTOR(S): Kim, Yeuseung; Kang, Soon Kang; Park, Seonhee
PATENT ASSIGNEE(S): Korea Institute of Science and Technology, S. Korea
SOURCE: U.S., 8 pp.
CODEN: USXXAM
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

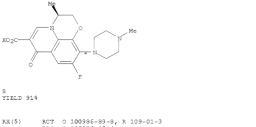
PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 5539119	A	19960723	US 1994-321360	19941011
KR 125115	B1	19971205	KR 1994-5762	19940322

PRIORITY APPLN. INFO.: KR 1994-5762 19940322
OTHER SOURCE(S): MARPAT 125:135466
GI



AB A method is claimed for the preparation of (-) piperazine benzoxazine derivative I
wherein R, R1 and R2 each is a hydrogen or a C1-C4 alkyl group, comprising
the steps of: reacting (+)-2-aminomethylene-3-oxo-3-phenylpropionate

L3 ANSWER 31 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



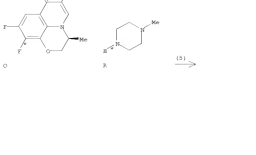
S
YIELD 91%

RX(5) RCT O 100986-89-8, X 109-01-3
PRO S 100986-85-4
SOL 110-86-1 Pyridine
REFERENCE COUNT: 1 THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L3 ANSWER 31 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)
each
is a halogen or nitro group, and X2 is a halogen, with a base in an org polar solvent, to give a (-) benzoxazine deriv. III wherein X is defined as above; and reacting III with a piperazine deriv. IV wherein R, R1 and R2 are defined as above, and Z is a hydrogen or trialkylsilyl group which alkyl is a C1-C4 alkyl group, in an org. polar solvent. Thus, addn reaction of (+)-2-amino-1-propanol with Et propiolate afforded S/E Et 3-[(1-hydroxyprop-2(S)-yl)amino]acrylate (99%) which was acetylated to S/E Et 3-[(1-acetoxyprop-2(S)-yl)amino]acrylate (98%); acylation of the latter with 2,3,4,5-tetrafluorobenzoyl chloride afforded S/E Et 2-(2,3,4,5-tetrafluorobenzoyl)-3-[(1-acetoxyprop-2(S)-yl)amino]acrylate (I; R4 = Me, R3 = Et; X, X1, X2 = F; 97%); treatment of the latter with KOH/THF afforded (-)-9,10-difluoro-2,3-dihydro-3(S)-methyl-7-oxo-7H-pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid (II; X = F, 81%); substitution of the latter with N-methylpiperazine afforded 91%

(-)-9-fluoro-3(S)-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid (I; R = Me, R1 = R2 = H).

RX(5) OF 15 ...O + R ===> S



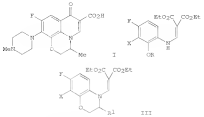
L3 ANSWER 32 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 121:9414 CASREACT
TITLE: Process for obtaining benzoxazines useful for the synthesis of ofloxacin, levofloxacin and derivatives
INVENTOR(S): Carretero Gonzalez, Juan Carlos; Vicioso Sanchez, Mercedes; Garcia Ruano, Jose Luis
PATENT ASSIGNEE(S): Derivados del Etilo, S.A., Spain
SOURCE: PCT Int. Appl., 38 pp.
CODEN: PIXXD2
DOCUMENT TYPE: Patent
LANGUAGE: Spanish
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 9407873	A1	19940414	WO 1993-ES80	19931006
W: AT, AU, BB, BG, BR, CA, CH, CZ, DE, DK, ES, GB, HU, JP, KP, KR, LK, LU, MG, MN, MW, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SK, UA, US, VN				
RW: AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG				
ES 2055656	A1	19940816	ES 1992-1983	19921007
ES 2055656	B1	19951216		
ES 2069500	A1	19950501	ES 1993-2080	19931004
ES 2069500	B1	19960301		
AU 9351118	A	19940426	AU 1993-51118	19931006
AU 674542	B2	19970102		
EP 619311	A1	19941012	EP 1993-921930	19931006
R: AT, BE, CH, DE, DK, FR, GB, GR, IE, IT, LI, LU, MC, NL, PT, SE				
JP 07501835	T	19950223	JP 1993-508738	19931006
KR 131814	B1	19980417	KR 1994-701825	19940607
ZA 9405099	A	19950222	ZA 1994-5099	19940713
US 5521310	A	19960528	US 1994-244455	19940831
AU 9645878	A	19961212	AU 1996-65878	19960927
AU 696955	B2	19980212		

PRIORITY APPLN. INFO.:
ES 1992-1983 19921007
ES 1993-2080 19931004
WO 1993-ES80 19931006

OTHER SOURCE(S): MARPAT 121:9414
GI

L3 ANSWER 33 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)

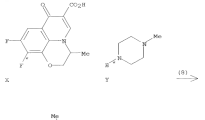


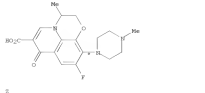
AB The antimicrobial agents ofloxacin [(S)-I], levofloxacin [(S)-I], and their derivs. and analogs are prepared in several steps. via [anilinomethylene]malonates II [X = H, CHCR(OR)Ar; R1 = H, C1-6 alkyl (especially Me), C2-6 alkenyl, aryl; X = halo (especially F)] and benzoxazines III.

For example, 3,4-difluoroaniline underwent N-tert-butoxycarbonylation (80-99%), lithiation and hydroxylation in the 2-position (83%), N-deprotection (84%), and condensation with di-Et [ethoxymethylene]malonate (80-83%) to give II [R = H, X = F]. Treatment of this with NaH, LiClO4, and propylene oxide in THF gave 65% II [R = CHCH(OH)Me, X = F], which was cyclized by PPh3 and di-Et azodicarboxylate (79%) to give III [R1 = Me, X = F]. Cyclization of the latter by AcOH-H2SO4 (73%), saponification by KOH-AcOH (69%), and condensation with N-methylpiperazine (79%) gave (S)-I. By using the appropriate chiral epoxide, and proceeding via enantiomeric intermediates, enantiomeric products such as (S)-I may be obtained without resolution (claimed, no examples).

RX(8) OF 48 ...X + Y ===> Z

L3 ANSWER 33 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)





RX(8) RCT X 82419-35-0

STAGE(1)
RGT AA 109-63-7 BF3-Et2O
SOL 60-29-7 Et2O

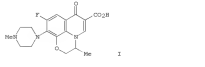
STAGE(2)
RCT Y 109-01-3
RGT AB 121-44-8 Et3N
SOL 67-68-5 DMSO

STAGE(3)
RGT AB 121-44-8 Et3N, AC 67-56-1 MeOH
SOL 67-56-1 MeOH, 7732-18-5 Water

PRO Z 82419-36-1
REFERENCE COUNT: 1 THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

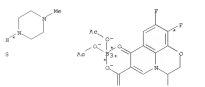
L3 ANSWER 33 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)

ACCESSION NUMBER: 124:255579 CASREACT
TITLE: Synthesis of fluoroquinolone antimicrobial agent ofloxacin
AUTHOR(S): Wang, Erhua; Zhou, Sangqi; Peng, Bisun
CORPORATE SOURCE: China Pharm. Univ., Nanjing, 210009, Peop. Rep. China
SOURCE: Zhongguo Yiyao Gongye Zazhi (1991), 22(9), 385-7
CODEN: ZYGZEJ; ISSN: 1001-8255
DOCUMENT TYPE: Journal
LANGUAGE: Chinese
GI

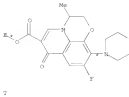


AB The title compound (I) was prepared in 5 steps in >30% overall yield starting from 2,3,4-trifluoronitrobenzene.

RX(5) OF 20 ...S + P ===> T



L3 ANSWER 33 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



7
YIELD 71%

RX(5) ACT 9 109-01-3, P 97746-31-3

STAGE(1)
RGT T 121-44-8 Et3N
SOL 67-68-5 DMSO

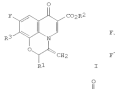
STAGE(2)
SOL 7732-18-5 Water, 67-56-1 MeOH

PRO T 82419-36-1
NTE RING-OPENED REACTANT ISOMER ALSO PRESENT

L3 ANSWER 34 OF 45 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 116:214460 CASREACT
TITLE: Preparation of some 2,3-dihydro-7-oxo-7H-pyrido[1,2,3-de][1,4]benzoxazine derivatives
AUTHOR(S): Kasl, Stanislav; Metstal, Jaroslav; Sorensova, Radoslava
CORPORATE SOURCE: Res. Inst. Pharm. Biochem., Prague, 130 60, Czech.
SOURCE: Collection of Czechoslovak Chemical Communications (1992), 57(11), 2141-58
CODEN: CCCCAK; ISSN: 0010-0765

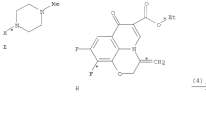
DOCUMENT TYPE: Journal
LANGUAGE: English
GI



AB Ofloxacin analog I (R1 = Me, R2 = H, R3 = 4-methylpiperazino) were prepared by cyclocondensation of 3-bromo-1-butyne with 6-hydroxyquinolone II to give difluoro adduct I (R1 = Me, R2 = Et, R3 = F) (III). Treatment of III with 1-methylpiperazine, followed by basic hydrolysis gave I (R1 = Me, R2 = H, R3 = 4-methylpiperazino). Acidic hydrolysis of I (R1 = H, R2 = Et, R3 = F) (IV) gave alc. V (R3 = F). Similarly, treatment of IV with 1-methylpiperazine followed by acidic hydrolysis gave V (R = 4-methylpiperazino).

RX(4) OF 5 E + H ===> L

L3 ANSWER 34 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



L
YIELD 28%

RX(4) ACT E 109-01-3, H 90190-70-6
RGT J 64-19-7 AcOH, K 7647-01-0 HCl
PRO L 140701-05-9

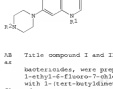
L3 ANSWER 35 OF 45 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 116:194351 CASREACT
TITLE: Preparation of piperazinylquinolone derivatives
PATENT ASSIGNEE(S): Korea Institute of Science and Technology, S. Korea
SOURCE: Jpn. Kokai Tokkyo Koho, 5 pp.
CODEN: JKXXAF

DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 03279561	A	19911210	JP 1990-252044	1990925
JP 07065562	B	19950125		
DE 4100855	A1	19911002	DE 1991-4100855	1991011
PRIORITY APPLN. INFO.:			KR 1990-4115	1990032
OTHER SOURCE(S):		MARPAT 116:194351		

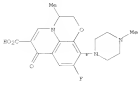
GI



AB Title compound I and II (R1 = alkyl, cycloalkyl; R2 = H, alkyl), useful as bacteriocides, were prepared Thus, stirring 1-ethyl-6-fluoro-7-chloro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid with 1-(tert-butyldimethylsilyl)piperazine and tetrabutylammonium fluoride trihydrate in pyridine at 80° for 2 h gave 90% I (R1 = Et, R2 = H).

RX(2) OF 2 F + G ===> H

L3 ANSWER 25 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



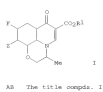
E
YIELD 94%

RX(2) RCT F 138938-63-7, G 82419-35-0
RGT D 07749-50-6 Bu4N.F.3H2O
PRO H 82419-36-1
SOL 110-86-1 Pyridine

L3 ANSWER 36 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 110:75570 CASREACT
TITLE: Process for preparation of racemic and optically active ofloxacin and related derivatives
INVENTOR(S): Mitscher, Lester A.; Chu, Daniel T.
PATENT ASSIGNEE(S): Abbott Laboratories, USA
SOURCE: U.S., 7 pp.
CODEN: USXAAM
DOCUMENT TYPE: Patent
LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 4777253	A	19881011	US 1986-858532	19860425
US 4826985	A	19890502	US 1988-216601	19880707

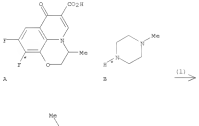
PRIORITY APPLN. INFO.: US 1986-858532 19860425
OTHER SOURCE(S): MARPAT 110:75570
GI



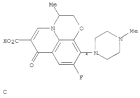
AB The title compds. I (R1 = H, C1-4 alkyl, PhCH2; X = R4R5N; R4, R5 = H, alkanoyl, alkanoylamido, substituted amino; R4R5N = (un)substituted aliphatic heterocyclyl) (wherein the the racemate of ofloxacin exhibits antibacterial properties) were prepared (-)-I (R1 = Et; X = F) [preparation given] in pyridine was added to 1-methylpiperazine, the mixture heated to 55°, and after workup, the solid obtained was dissolved in THF and NaOH solution to give (-)-I (R1 = H; X = 4-methylpiperazinyl).

RX(1) OF 102 ...A + B ===> C

L3 ANSWER 26 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



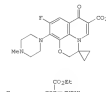
A B (1)

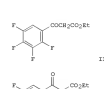


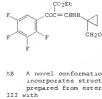
C

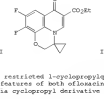
RX(1) RCT A 82419-35-0, B 109-01-3
PRO C 82419-36-1
REFERENCE COUNT: 1 THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L3 ANSWER 37 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 109:92905 CASREACT
TITLE: Synthesis and bacterial DNA gyrase inhibitory properties of a spiro-cyclopropylquinolone derivative
AUTHOR(S): Wentland, Mark P.; Perni, Robert B.; Dorff, Peter H.; Rake, James B.
CORPORATE SOURCE: Dep. Med. Chem. Microbiol., Sterling-Winthrop Res. Inst., Rensselaer, NY, 12144, USA
SOURCE: Journal of Medicinal Chemistry (1988), 31(9), 1694-7
CODEN: JMCMAR; ISSN: 0022-2623
DOCUMENT TYPE: Journal
LANGUAGE: English
GI





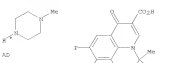




AB A novel conformationally restricted 1-cyclopropylquinolone, I, that incorporates structural features of both ofloxacin and ciprofloxacin was prepared from ester II via cyclopropyl derivative III. Cyclization of III with BICO3-DMF gave 66% pyridobenzoxazine derivative IV. Ester hydrolysis of IV followed by substitution with N-methylpiperazine gave I. I was a DNA gyrase inhibitor having potency similar to ofloxacin but less than ciprofloxacin. The cellular inhibitory and in vivo antibacterial potencies of I were less than those of the two reference agents.

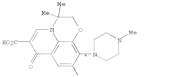
RX(14) OF 113 ...AD + AJ ===> AL

L3 ANSWER 37 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



AD AA

(14)

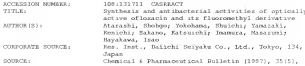


AL

YIELD 70%

RX(14) RCT AD 109-01-3, AJ 107358-79-2
PRO AL 107359-24-0
SOL 110-86-1 Pyridine

L3 ANSWER 38 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 109:153713 CASREACT
TITLE: Synthesis and antibacterial activities of optically active ofloxacin and its fluoromethyl derivative
AUTHOR(S): Atarashi, Shohgo; Yokohama, Shuichi; Yamazaki, Kenichi; Sakano, Katsuichi; Imamura, Masaroh; Hayakawa, Isao
CORPORATE SOURCE: Res. Inst., Daiichi Seiyaku Co., Ltd., Tokyo, 134, Japan
SOURCE: Chemical & Pharmaceutical Bulletin (1987), 35(5), 1896-902
CODEN: CPBTAL; ISSN: 0009-2363
DOCUMENT TYPE: Journal
LANGUAGE: English
GI



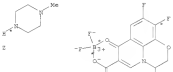
I II

III

AB The enantiomers of (±)-ofloxacin [(±)-I; R = H] were prepared in 7 steps from (±)-[hydroxymethyl]oxopyridobenzoxazinecarboxylate [(±)-II; R = CH, R1 = Et]. HPLC resolution of (±)-II [R = C2CCCH3(CH2)2-3,5, R1 = Et], followed by monosapon., iodination, and radical deiodination of each enantiomer gave (+)- and (-)-II (R = H; R1 = Et). Ester hydrolysis, complexation with BF3.OEt2, and monosubstitution with 1-methylpiperazine gave (+)- and (-)-I (R = H). A similar sequence with fluorination rather than iodination-deiodination gave (+)- and (-)-I (R = F). (±)-I (R = H, F) and (+)- and (-)-I (R = H, F) were tested for bactericidal activity. (-)-I (R = H, F) were ca. twice as active as (±)-I (R = H, F) resp., and (±)-I (R = H, F) were considerably more active than (+)-I (R = H, F), resp. The structure of [S]-methylbenzoxazine III, prepared by resolution of its racemate, was determined by x-ray crystallog. and was related by synthesis to that of (-)-I (R = H, F).

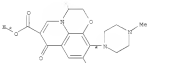
RX(9) OF 67 ...E + S ===> AA

L3 ANSWER 39 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



S

(9)



AA

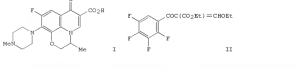
RX(9) RCT E 109-01-3, E 113948-93-9

STAGE(1)
SOL 67-68-5 DMSO

STAGE(2)
CAT 121-44-8 Et3N
SOL 67-56-1 MeOH

PRO AA 100986-86-5

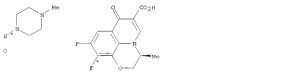
L3 ANSWER 39 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 107:198206 CASREACT
TITLE: Chiral DNA gyrase inhibitors. 2. Asymmetric synthesis and biological activity of the enantiomers of 9-fluoro-3-methyl-10-(4-methyl-1-piperazinyl)-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de]-1,4-benzoxazine-6-carboxylic acid (ofloxacin)
AUTHOR(S): Mitscher, Lester A.; Sharma, Padam N.; Chu, Daniel T. W.; Shen, Linus L.; Pernet, Andre G.
CORPORATE SOURCE: Dep. Med. Chem., Kansas Univ., Lawrence, KS, 66045, USA
SOURCE: Journal of Medicinal Chemistry (1987), 30(12), 2283-6
CODEN: JMCMAR; ISSN: 0022-2623
DOCUMENT TYPE: Journal
LANGUAGE: English
GI



I II

AB A short and efficient synthesis of the two optical antipodes of ofloxacin (I) from (R)- and (S)-alaninol and [tetrafluorobenzoyl]ketene II is reported. In vitro testing of the products against a range of bacteria and in an assay system incorporating purified DNA gyrase from different bacterial species demonstrates that the R-(+) enantiomer is substantially the more active.

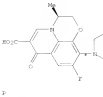
RX(5) OF 37 ...O + K ===> P



K

(5)

L3 ANSWER 39 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



P
YIELD 83%

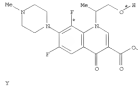
RX(5) RCT Q 109-01-3, R 100984-89-8
RCT Q 110-86-1 Pyridine
PRO P 100984-85-4

L3 ANSWER 40 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 107:139724 CASREACT
TITLE: Pyridonecarboxylic acids as antibacterial agents. Part 6. A new synthesis of 7H-pyrido[1,2,3-de][1,4]benzoxazine derivatives including an antibacterial agent, ofloxacin
AUTHOR(S): Egawa, Hitoshi; Miyamoto, Teruyuki; Matsumoto, Junichi
CORPORATE SOURCE: Res. Lab, Dainippon Pharm. Co., Ltd., Suita, 564, Japan
SOURCE: Chemical & Pharmaceutical Bulletin (1986), 34(10), 4098-102
CODEN: CPBTAL; ISSN: 0009-2363
DOCUMENT TYPE: Journal
LANGUAGE: English
GI

I

AB A new method for the synthesis of 7H-pyrido[1,2,3-de][1,4]benzoxazine derivs. I (R = F, 4-methyl-1-piperazinyl) was developed. The method is characterized by the intramol. cyclization of 1-(1-hydroxypropp-2-yl)-6-fluoro-4-quinolones which are prepared in three or four steps from Et 2,3,4,5-tetrafluorobenzoylacetate.

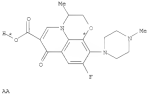
RX(11) OF 31 ...Y ===> AA



Y

(11)

L3 ANSWER 40 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



AA
YIELD 47%

RX(11) RCT Y 113933-54-3

STAGE(1)
RGT N 7646-69-7 NaH
SOL 123-91-1 Dioxane

STAGE(2)
RGT AB 1310-73-2 NaOH
SOL 7732-18-5 Water

PRO AA 82419-36-1

L3 ANSWER 41 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 103:123493 CASREACT
TITLE: Oxazines
PATENT ASSIGNEE(S): Daiichi Seiyaku Co., Ltd., Japan
SOURCE: Jpn. Kokai Tokkyo Koho, 6 pp.
CODEN: JKXXAF
DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 60078986	A	19850504	JP 1983-188138	19831007
JP 03072073	B	19911115		
PRIORITY APPLN. INFO.:			JP 1983-188138	19831007

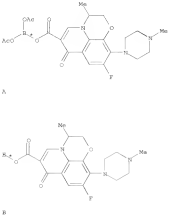
GI

I II

AB Chelate dissociation of I (R = halo; R1 = (4-alkyl)-1-piperazinyl; R2 = H, alkyl; R3, R4 = aryl, alkyl, haloalkyl), prepared from I (R1 = halo) and (alkyl)piperazine, gave II having antibacterial activities. Thus, refluxing BIBO3, (EtCO)2O, and II (R = R1 = F; R2 = Me; R5 = Et) gave 96.2% I (R3 = R4 = Et), which was stirred with 4-ethylpiperazine and neutralized to give 83.9% II (R1 = 4-methyl-1-piperazinyl; R5 = H).

RX(1) OF 2 A ===> B

L3 ANSWER 41 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



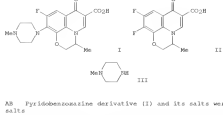
RX(1) RCT A 97047-90-8
PRO B 82419-36-1

L3 ANSWER 42 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 1D3:16370 CASREACT
TITLE: Pyrido[1,2,3-de][1,4]benzoxazine derivatives as bactericides
PATENT ASSIGNEE(S): Daiichi Seiyaku Co., Ltd., Japan
SOURCE: Jpn. Kokai Tokkyo Koho, 4 pp.
CODEN: JKXXLF
DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 60034968	A	19850222	JP 1984-134470	19840629
JP 61019312	B	19860903		
JP 62187471	A	19870815	JP 1987-12254	19870123
JP 62056154	B	19871124		

PRIORITY APPLN. INFO.: JP 1984-134470 19840629

GI

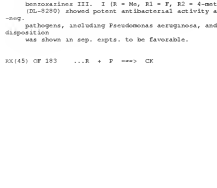


AB Pyridobenzoxazine derivative (I) and its salts were prepared I and its salts showed bactericidal activities against gram-pos. and gram-neg. bacteria at 0.05-1.56 μg/mL, vs. 1.56-100 μg/mL for pipemidic acid. Thus, heating a mixture of 1.0 g difluoro compound II with 2.85 g III in Me2SO at 100-110° with stirring gave 550 mg I.

RX(1) OF I A + B ==> C

L3 ANSWER 42 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)

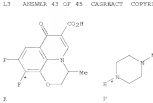
L3 ANSWER 43 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 102:16678 CASREACT
TITLE: Synthesis and antibacterial activities of substituted 7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de][1,4]benzoxazine-6-carboxylic acids
AUTHOR(S): Hayakawa, Isao; Hiramitsu, Tokiyuki; Tanaka, Yoshiki
CORPORATE SOURCE: Res. Inst., Daiichi Seiyaku Co., Ltd., Tokyo, 134, Japan
SOURCE: Chemical & Pharmaceutical Bulletin (1984), 32(12), 4907-13
CODEN: CPBTAL; ISSN: 0009-2363
DOCUMENT TYPE: Journal
LANGUAGE: English
GI



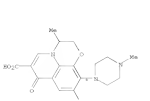
AB Title compds. I [R = H, Me; R1 = F, Cl; R2 = (substituted) piperazino, piperidino, diazepino, pyrrolidino, etc.] (44 compds.) were prepared from nitrobenzenes II (R1, R2, R4 = F, F, F; F, Cl, F; Cl, Cl, F) via benzoxazines III. I (R = Me, R1 = F, R2 = 4-methyl-1-piperazinyl) (DL-8290) showed potent antibacterial activity against Gram-pos. and -neg. pathogens, including Pseudomonas aeruginosa, and its metabolic disposition was shown in sep. expts. to be favorable.

RX(45) OF 183 ...R + F ==> CK

L3 ANSWER 43 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



2 F (45)



CK

RX(45) RCT R 82419-35-0, P 109-01-3
FRO CK 82419-36-1
SOL 67-68-5 DMSO

L3 ANSWER 44 OF 45 CASREACT COPYRIGHT 2009 ACS on STN

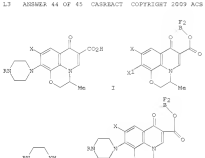
ACCESSION NUMBER: 99:175504 CASREACT
TITLE: Pyridobenzoxazine derivatives
PATENT ASSIGNEE(S): Daiichi Seiyaku Co., Ltd., Japan
SOURCE: Jpn. Kokai Tokkyo Koho, 7 pp.
CODEN: JKXXAF
DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 58043977	A	19830314	JP 1981-141919	19810909
JP 01048910	B	19891020		
FI 8203024	A	19830310	FI 1982-3024	19820901
FI 76345	B	19880630		
FI 76345	C	19881010		
DK 8203997	A	19830310	DK 1982-3997	19820907
DK 158268	B	19900423		
DK 158268	C	19901015		
DD 203719	A5	19831102	DD 1982-243116	19820908
FI 170881	B1	19940929	FI 1982-298177	19820908
JP 63119487	A	19880524	JP 1987-234466	19870918
JP 02014756	B	19900406		
FI 8801463	A	19880324	FI 1988-1463	19880324
FI 92463	B	19900228		
FI 92463	C	19900611		
DK 8801735	A	19880329	DK 1988-1735	19880329
JP 01070892	A	19890316	JP 1988-175747	19880714
JP 02015554	B	19900412		
KR 9300985	B1	20021031	KR 1993-85	19930201
			JP 1993-141919	19930909
			FI 1992-3024	19920901
			JP 1997-234466	19970918
			YU 1988-746	19880414

PRIORITY APPLN. INFO.:

GI

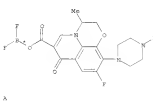
L3 ANSWER 44 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



I II III IV

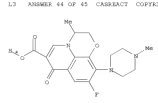
AB Pyridobenzoxazine derivs. I (R, X = Me, Cl; Me, F; H, F) were prepared by amination of II (X1 = halo) with III followed by decomposition of the resulting
IV. Min. inhibition concns. of I were shown against E. coli, Sh. Flexneri, Pr. Vulgaris, and 9 other bacteria strains. Thus, reaction of a
mixture of II (X = X1 = F) 1, III (R = Me) 0.46, and Et3N 0.62 g in Me2SO 3
h at room temperature gave 98.9 % IV (R = Me, X = F), which (1 g) was refluxed
with 0.5 g Et3N in 95 % EtOH 6 h to give 86 % I (R = Me, X = F).

RX(1) OF 6 ...A ===> B



A (1)

L3 ANSWER 44 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



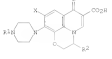
B

RX(1) RCT A 87558-89-2
FRO B 82419-36-1

L3 ANSWER 45 OF 45 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 99:85015 CASREACT
TITLE: Anti-acid-fast bacteria agents
PATENT ASSIGNEE(S): Daiichi Seiyaku Co., Ltd., Japan
SOURCE: Jpn. Kokai Tokkyo Kobo, 5 pp.
CODEN: JKXXAF
DOCUMENT TYPE: Patent
LANGUAGE: Japanese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
JP 58062113	A	19830413	JP 1981-160717	19811008
JP 01022246	B	19890425		
PRIORITY APPLN. INFO.:			JP 1981-160717	19811008

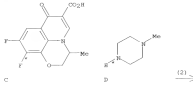
GI



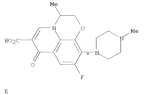
AB I (R1 and R2 = H or alkyl; X = halo), especially 9-fluoro-3-methyl-10-[4-methyl-1-piperazinyl)-7-oxo-2,3-dihydro-7H-pyrido[1,2,3-de][1,4]benzoxazine-6-carboxylic acid (DL-8280) or its salts, are effective against acid-fast bacteria, especially Mycobacterium. The growth of various Mycobacterium species tested in conventional culture media was effectively inhibited in the presence of DL-8280. With the exception M. avium, the min. inhibitory concns. of DL-8280 for other mycobacteria, including M. bovis, M. kansasii, M. intracellulare, M. fortuitum, and M. marinum, were ≤1.56 μg/mL.

RX(2) OF 22 ...C + D ===> E

L3 ANSWER 45 OF 45 CASREACT COPYRIGHT 2009 ACS on STN (Continued)



C D (2) ⟶



E

RX(2) RCT C 82419-35-0, D 109-01-3
PRO E 82419-36-1